

In The Claims

1. (Currently amended) A crystal growth method for the group-III nitride compound  
2 semiconductors, comprising:
  - 3 forming a MOCVD-grown periodic or non-periodic amorphous or polycrystalline
  - 4 intermediate, non-light-emitting multi-layered buffer having at least three layers with each layer
  - 5 having a thickness in the range from 2 nm to 6 nm on a substrate at a first temperature in the
  - 6 range of 500°C to 550°C, in which the layers alternate between at least two types of compound
  - 7 semiconductors A and B different from each other in lattice constant, energy band gap, layer
  - 8 thickness, and composition; and
  - 9 forming a MOCVD-grown layer of a group-III nitride compound semiconductor
  - 10 on the formed intermediate multi-layered buffer, wherein said layer of a group-III nitride is
  - 11 formed at a second temperature in the range of 1000°C to 1100°C higher than said first
  - 12 temperature and said intermediate multi-layered buffer adjoins both said layer of group-III
  - 13 nitride compound and said substrate, whereby said intermediate multi-layered buffer partially
  - 14 recrystallizes at said higher second temperature, thereby relieving lattice strain between said layer
  - 15 of group-III nitride compound and said substrate, and facilitating improved crystalline quality of
  - 16 said group-III nitride compound.
1. 2. (Previously presented) A crystal growth method according to claim 1, further  
2 comprising doping a n- or p-type in said group-III nitride compound semiconductor.

1       3. (Previously presented) A crystal growth method according to claim 1, wherein the  
2       compound semiconductors A and B are alternatively and periodically grown by MOCVD on said  
3       substrate to form said multi-layered buffer.

1       4. (Previously presented) A crystal growth method according to claim 1, wherein the  
2       compound semiconductors A and B are alternatively grown by MOCVD on a substrate with the  
3       thickness of the layers varying from one to another to form said multi-layered buffer.

1       5. (Original) A crystal growth method according to claim 1, wherein a number of  
2       compound semiconductors A, B, C . . . . . form a sequence of ABC. . . . . wherein said  
3       sequence is alternately grown on said substrate at said first temperature to form said multi-  
4       layered buffer, and wherein said compound semiconductors are different from each other in  
5       lattice constant, energy band gap, layer thickness, and composition.

1       6. (Original) A crystal growth method according to claim 1, wherein said substrate is  
2       made of sapphire wafer with any possible orientation.

1       7. (Original) A crystal growth method according to claim 1, wherein said first  
2       temperature is around 525 °C and said second temperature is around 1,050°C.

1       8. (Original) A crystal growth method according to claim 3, wherein said multi-  
2       layered buffer consists of three periods of repeated AB units and the total layer thickness of said  
3       multi-layered buffer is approximately 24 nm.

1           9. (Original) A crystal growth method according to claim 3, wherein said compound  
2           semiconductors A and B are made of GaN and Ga<sub>x</sub>Al<sub>1-x</sub>N (0 ≤ x ≤ 1), respectively.

1           10. (Original) A crystal growth method according to claim 3, wherein said compound  
2           semiconductors A and B are made of GaN and Ga<sub>y</sub>In<sub>1-y</sub>N (0 ≤ y ≤ 1), respectively.

1           11. (Original) A crystal growth method according to claim 5, wherein said compound  
2           semiconductors A, B, C, . . . . . are made of GaN, Ga<sub>x</sub>Al<sub>1-x</sub>N (0 ≤ x ≤ 1), Ga<sub>y</sub>In<sub>1-y</sub>N (0 ≤ y ≤ 1)  
3           . . . . ., respectively.

1           12. (Currently Amended) A group-III nitride compound semiconductor, comprising:  
2           a MOCVD-grown periodic or non-periodic intermediate, non-light-emitting  
3           multi-layered buffer having at least three layers with each layer having a thickness in the range  
4           from 2 nm to 6 nm on a substrate grown at a first temperature in the range of 500°C to 550°C, in  
5           which the layers alternate between at least two types of compound semiconductors A and B  
6           different from each other in lattice constant, energy band gap, layer thickness, and composition,  
7           said intermediate multi-layered buffer being amorphous or polycrystalline when formed at said  
8           first temperature; and

9           a MOCVD-grown layer of a group-III nitride compound semiconductor on the  
10          formed intermediate multi-layered buffer wherein said layer of group-III is formed at a second  
11          temperature in the range of 1000°C to 1100°C ~~that is higher than said first temperature~~ and said  
12          intermediate multi-layered buffer adjoins said layer of group-III nitride compound and said  
13          substrate, said intermediate multi-layered buffer being partially recrystallized at the ~~higher~~

14     second temperature, thereby relieving strain between said layer of group III nitride compound  
15     and said substrate, and facilitating improved crystalline quality of said group-III nitride  
16     compound.

1           13. (Previously presented) A method as recited in claim 1 wherein the multi-layered  
2     buffer thickness is less than 96 nm.

1           14. (Previously presented) A method as recited in claim 1 wherein the multi-layered  
2     buffer thickness is less than 48 nm.